

TP-CCS Control panel

INFORMATION

TP-CCS



从设定准备阶段到运转，保养所需要的资讯，由设定，准备，运转，保养4种基本模式来进行一元化管理。是搭载各种新技能，用以对应制品的多样化，高度化，缩短作业时间的综合作业系统。

This control panel provided a total operation system for programs of setting, preparing, operation and maintenance, which designed to answer the industry's demand for advancement and diversification of coil handling with high level and efficiency.



设定模式
SETTING MODE



准备模式
SET-UP MODE



运转模式
OPERATION MODE



保养模式
MAINTENANCE MODE

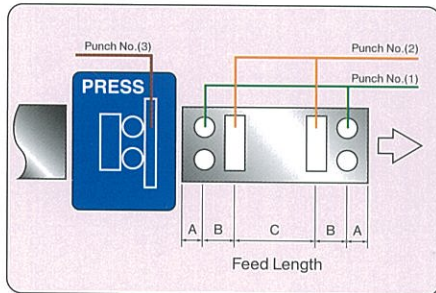
INFORMATION of ORII&MEC TODAY

复数式模具选择

Programmable Punch Gaging

ORIIMEC合理化技术的投入使用，满足了冲压机多段送料的强烈需求。

用户可设定每一段的送料长度、冲压次数、模具编号、加工条件等。1组最大可设99段，至50组（总共到500段）。复数冲压加工及送料机的设置操作越发简便。



Provided to allow the user to program the feed length, press stroke number, die codes and status of press operation. This setting can be set for every procedure. Maximum of 99 programmed procedures can be used to produce a single part, up to 50 parts. (Total programmed procedure can be 500.) Thus, the intricate press and feeder set-up operation becomes easier.

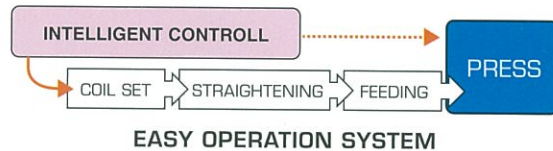
Fully Automated System

全自动化系统

送料装置采用ORIIMEC高新技术，实现了从卷材设定到送料的全自动化运作。

根据“工序设定功能”，预先设定矫正量(采用ASC装置来自动调整矫正量)、送料长度等参数，使卷材从设定到整平、送料一系列动作自动、精确运行。其简便、易用的特性大大减轻了现场操作人员的负担。

The coil setting, straightening, and feeding of coiled material is fully automated by part number entry that has pre-set programmed parameters. This user friendly feature unburdens the operator and saves costly change-over time.



左右移动式送料

Zig-Zag Feed

大幅度提高了成品率，降低材料成本。

该特制送料系统(选装)可移动送料装置进行左右移动式送料，达到废料最小化，降低材料成本。

This specialized feeding system shifts the feeder so nesting of blanks from a single die provides the user minimum scrap and maximum blank yield.

