

**STRAIGHTENER
FEEDER**

NC 整平送料机

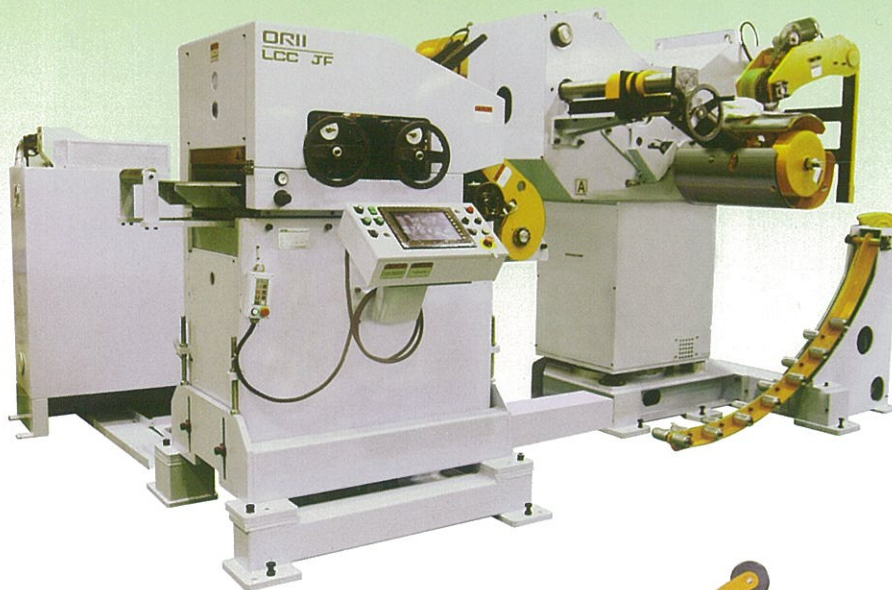
LCC JF Series

NC 整平送料机

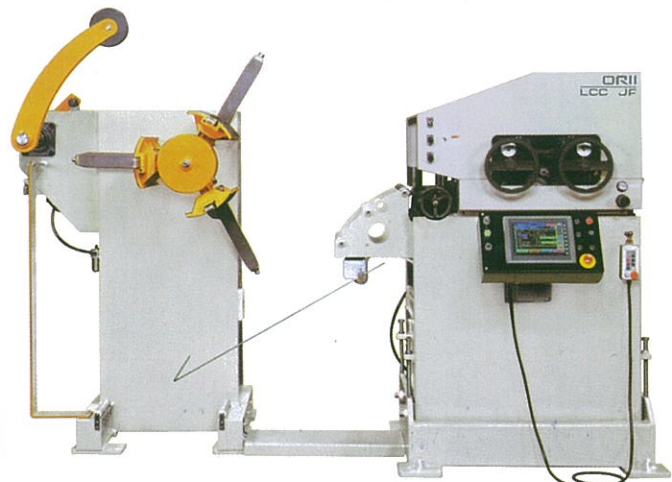
STRAIGHTENER FEEDER



LCC JF4



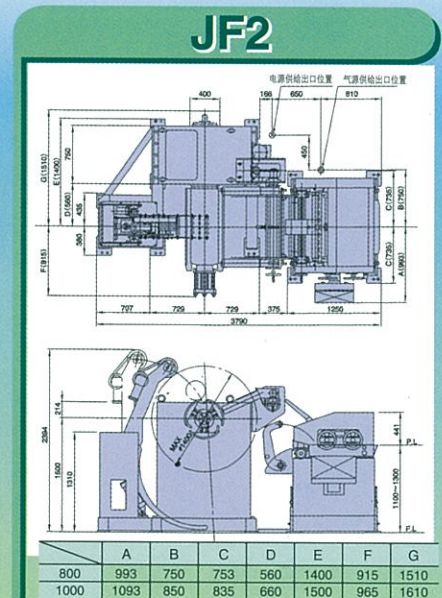
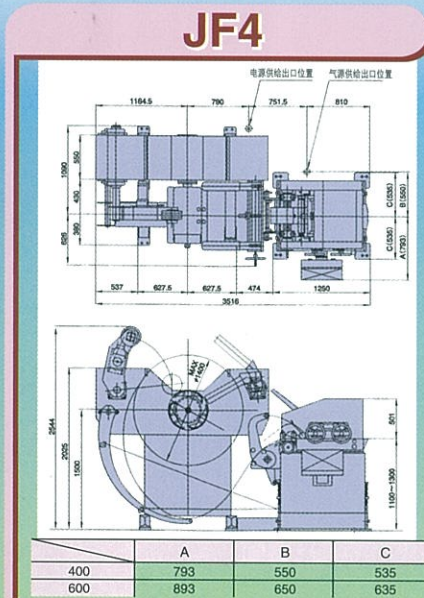
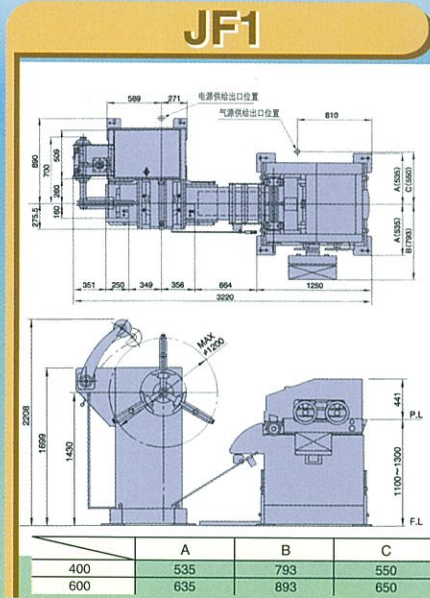
Double Headed Uncoiler
双头式料架配置



LCC JF1

LCC JF

外形尺寸 Major Dimension



- 送料高度调节范围 1100 mm ~ 1300 mm
- The pass line height can be adjusted within range of 1100 mm to 1300 mm. (standard)

规格 Specifications

型号	Model	04JF1	06JF1	04JF4	06JF4	08JF2	10JF2
板幅 (mm)	Stock Width	50~400	50~600	50~400	50~600	70~800	70~1000
板厚 (mm)	Stock Thickness	0.3~3.2	0.3~3.2	0.3~4.5	0.3~4.5	0.3~4.5	0.3~4.5
卷材重量 Max. (kg)	Coil Weight Max.	※2 2500 (2000)	※2 1500 (1500)	3000 / 5000	3000 / 5000	5000 / 7000	7000
卷材外径 Max. (mm)	Coil O.D.Max.	∅ 1200	∅ 1200	∅ 1400	∅ 1400	∅ 1400	∅ 1400
卷材内径 (mm)	Coil I.D.	∅ 508	∅ 508	∅ 508	∅ 508	∅ 508	∅ 508
最大送料长度 (mm)	Feed Length	※1 ~ 400	※1 ~ 400	※1 ~ 500	※1 ~ 500	※1 ~ 500	※1 ~ 500
生产线速度 Max. (m/分)	Line Speed Max.	16	16	24	24	24	24
工作滚轮 (支)	Number of Work Rolls	上4/下3 Upper4/Lower3	上4/下3 Upper4/Lower3	上4/下3 Upper4/Lower3	上4/下3 Upper4/Lower3	上4/下3 Upper4/Lower3	上4/下3 Upper4/Lower3
送料滚轮 (组)	Number of Feed Rolls	1	1	1	1	1	1
主电机 (kw)	Main Motor	AC2.0	AC2.0	AC 3.0	AC 3.0	AC 3.0	AC 3.0
料架扩充方式	Mandrel Expansion	手动 (气压) by Hand (Pneumatic)	手动 (气压) by Hand (Pneumatic)	气压 Pneumatic	气压 Pneumatic	气压 Pneumatic	油压 Hydraulic
料架电机 (kw)	Reel Motor	0.75	0.75	2.2	2.2	2.2	3.7
使用电源电压 (V)	Power Supply	200/220	200/220	200/220	200/220	200/220	200/220
使用空气压 (MPa)	Operating Air	0.49	0.49	0.49	0.49	0.49	0.49

- ※1 送料长度超过标准规格时, 需要交替运转切换 (选装)
- ※1 In case of feed length exceeding specification, Master Control function (option) must be provided.
- ※2 (气压) 是选装件。气压扩张时的卷材重量是 () 内的数值。
- ※2 In case of pneumatic mandrel expansion is provided, refer to coil weight in () .

矫正能力 Straightening Performance

型号	Model	04JF1	06JF1	04JF4	06JF4	08JF2	10JF2
滚轮长度	Roll Length	420	620	420	620	820	1020
板厚 (mm) Stock Thickness	0.3~0.8	400	600	400	600	800	1000
	1.0						750
	1.2						600
	1.6						470
	1.8						370
	2.0						300
	2.3						230
	2.8						150
	3.2						110
4.5	160						

- 上表中的屈服点应力为245N/mm²
- The above figures are for the material having yield strength of 245N/mm² max
- ※ 规格及外观由于改进有可能在未通知时变化。
- ※ Specifications are subject to change for improvement without notice